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### **BUREAU OF ANIMAL INDUSTRY**

# **GENERAL PROCEDURES**

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GP BAI-20

# Control Of Nonconforming Product

## 1.0 Objective

 To ensure that products which does not conform to requirements are identified and prevented from unintended use.

## 2.0 Scope

 This procedure covers all activities from the identification of the nonconforming products up to the monitoring of the effectiveness of action taken to prevent recurrence.

#### 3.0 **Definition of Terms**

 Nonconforming Product/s include incoming materials, in-process products and finished products (including certificates/permits) which do not conform to specified requirements.

#### 4.0 Records

- R-BAI-84 Waste Disposal File
- R-BAI-43 Nonconformity and Corrective Action Report(NCAR) File

#### 5.0 References

- ED BAI-01 PNS ISO 9001:2015, Quality Management Systems-Requirements
- GP BAI-19 Corrective Action

#### 6.0 Process Flow

| FLOW   | RESPONSIBILITY     | DETAILS  |
|--|--------------------|--|
| Identify and Segregate<br>Non-conforming Product | Concerned Employee | <ul> <li>Visual check certificates/<br/>permits for correctness</li> <li>Encircle with pencil<br/>typographical errors</li> </ul>  |
| Attach Rejection Tag                             | SH                 | <ul> <li>Red tag/note padis         attached to the         nonconforming product</li> <li>Store items at the         rejection area until         reviewed for final         disposition</li> <li>For document to be         corrected, return to         concerned division</li> </ul> |

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• For major errors, revise accordingly and discard original with mistakes (paper shredder) DQMR/SH · Certificates should not Evaluate effect/s of the bear any mark of nonconformity corrections Nonconforming product Concerned Section maybe released to the Determine Actions to Head/Unit customer under Deal with NC Product concession with approval by the Division Chief/Director Use GF BAI-167Waste Disposal Form for disposal Concerned Process Implement Action of Nonconforming Product Owner shall be approved by the DC upon the recommendation of the DQMR/SH For further investigation Concerned Process of the root cause/s of the Conduct Corrective detected nonconformity, Owner Action refer to GP BAI-19 Corrective Action · Nonconformance Report is submitted to the Division Chief Results of action taken is Monitor Effectiveness of Concerned Section reported to management Action Taken Head/Unit Head meetings and Management Review

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